



YEEBO Limited

CTP Specialist

SPECIFICATION FOR CTP MODULE

MODULE NO: YB-TG800480S25A-C-A3

Doc.Version:08

Customer Approval:

☐ Accept

☐ Reject

YEEBO	NAME	SIGNATURE	DATE
Prepare	Electronic Engineer	袁江敏	2019-5-16
Check	Mechanical Engineer	张雷	2019/5/16
Verify			
Approval		Sumray	2019/5/16

☐ APPROVAL FOR SPECIFICATIONS ONLY

☒ APPROVAL FOR SPECIFICATIONS AND SAMPLE

WIMRD005-02-C

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1. Revision History

Sample Version	DOC. Version	DATE	DESCRIPTION		CHANGED BY
A0	00	2015-09-07	Spec Only	First issue	Chi Jen /Yang
A0	01	2015-09-23	Spec Only	Modify 1. <u>Penma increase content .CTP coordinates.</u> P.4~P5	Chi Jen /Yang
A0	02	2015-11-30	Full spec	First sample	Shien /Yang
A0	03	2016-09-06	Full spec	Change printing. P5	Shien /Yang
A1	04	2016-10-05	Full spec	Modify Design BLG & BZ . P5	Shien /Yang
A2	05	2017-05-11	Spec Only	Modify CTP IC P5	Shien / Fen
A2	06	2017-07-06	Full spec	Modify CTP IC	Shien / Fen
A3	07	2019-02-28	Spec Only	Modify TFT	ZHANGLEI
A3	08	2019-05-16	Full Spec	Full Spec	ZHANGLEI



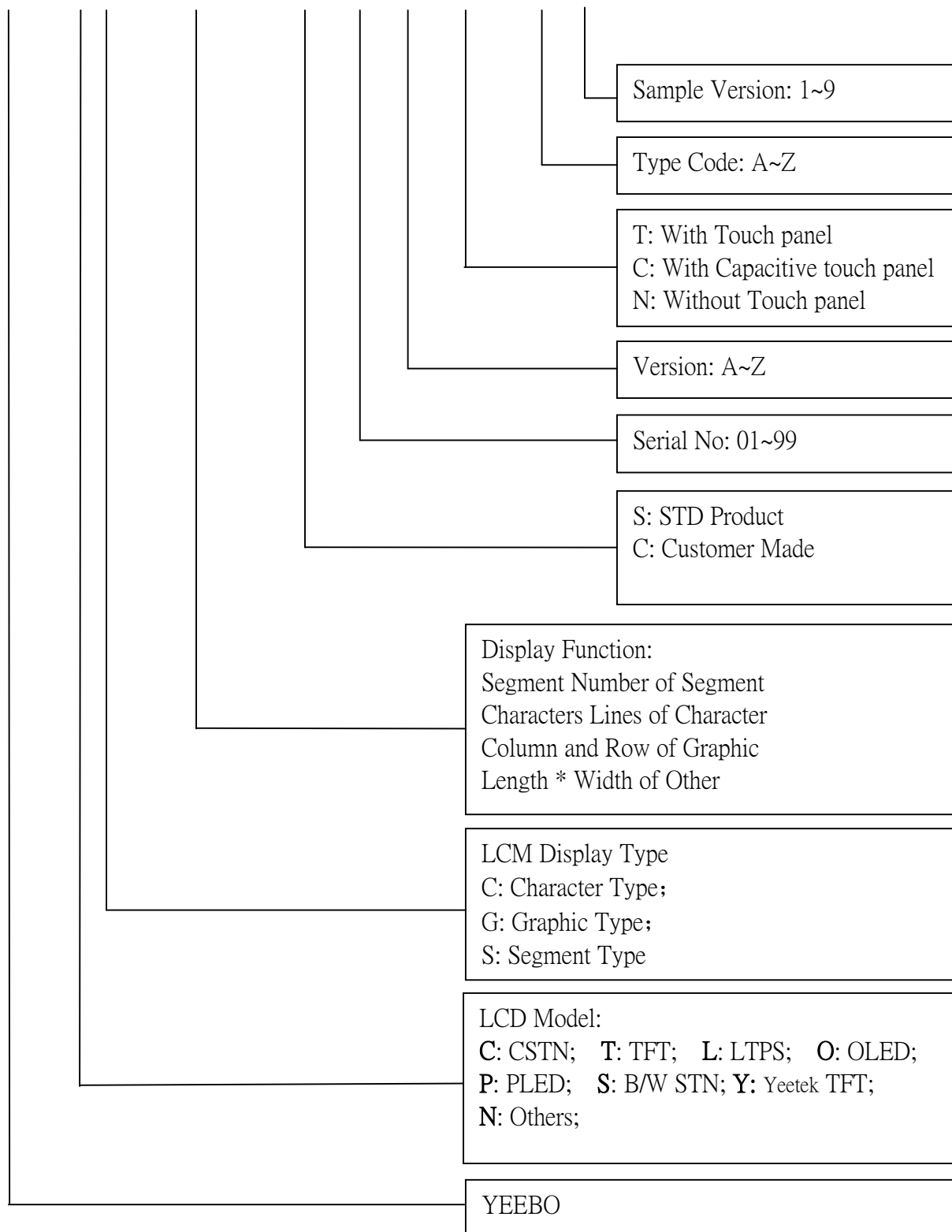
2. Table of Contents:

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3. Module Numbering System:

YB- TG 800480 S 25 A -C – A 0





4. General Specification:

ITEM	CONTENTS
Module Size(Without FPC)	140.5(W) * 84.6(H) * 3.77(T) mm
Display Size(Diagonal)	5.0inch
Display Format	800(RGB)* 480 WVGA
Pixel Pitch	0.135 (H)mm*0.135(V) mm
LCD Type	Active matrix TFT/ Transmissive
Input Data	24 bit RGB interface
View Area	109.4(W)*65.4(H)mm
Viewing Direction (Gray inversion)	6 O'clock
The Best Viewing Direction	12 O'clock
Source Drive IC	HX8264D or Compatible
Gate Drive IC	HX8664B or Compatible
CTP IC	ILI2117A
Sensor Number	23(X)*14(Y)
CTP Interface	I2C
Weight(g)	75.00
Fireware	8640_V01.02.bin
Test Configuration	autoSettings.ini

5. LCM drawing:

Count drawing & Spec. revision record during discussion with customer

Rev.	Revision content description	Date	#5	Change Printing:	2016-09-06
#1	First issue	2015-09-07	#7	Modify Design BG&BZ	2016-10-06
#2	Perma increase content CPT coordinates	2015-09-23	#8	Modify CTP IC	2017-04-14
#3	Modify Module Model	2015-11-30	#9	Modify TP-FPC AND JET-INK CODE	2018-12-07
#4	Add Dim	2016-04-22		Modify TFT	2019-02-28

Specification:

1. Display mode: 5.0" TFT/Transmissive
2. Display Color: 16M
3. Viewing Direction: 6 O'clock
4. Gate Drive IC: HX8664B or Compatible
5. Operating temperature: -20°C to +70°C
6. Backlight: LED White (X12)
7. Unspecified tolerance: ±0.30mm.
8. ROHS compliant
9. Glass Type: OGS
10. Channel NO.: 23(X) x 14(Y)
11. CTP Drive IC: IL2117A

TOUCH PANEL	
FPC PIN OUT	
NO	SYMBOL
1	VDD(3.3V)
2	RESET(3.3V)
3	INTG(3.3V)
4	SCL(3.3V)
5	SDA(3.3V)
6	GND

YEEBO			
UNIT	SIZE	SCALE	
mm	A4	N-T-S	

MOD. Name	YB-TG800480S25A-C-A	DESIGNED	CHECKED	VERIFIED	APPROVED	FILE NAME	Sheet	1
							Or	1
Count Dwg.								

6. Electrical Characteristics

6-1 TP Electrical Characteristics

6-1-1 Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
System power supply voltage	VDD			3.6	V
High voltage power supply	V _{PVDD_CP}		3.6	3.7	V
Analog input voltage	V _{INANA}			VDD	V
Digital input voltage	V _{INDIG}			5	V
Storage temperature	T _{STG}	-40		150	°C

Notes: Stresses above those listed in Absolute Maximum Ratings may cause permanent damage to the device. This is a stress rating only and does not imply functional operation of the device. Exposure to absolute maximum ratings for extended periods may affect device reliability.

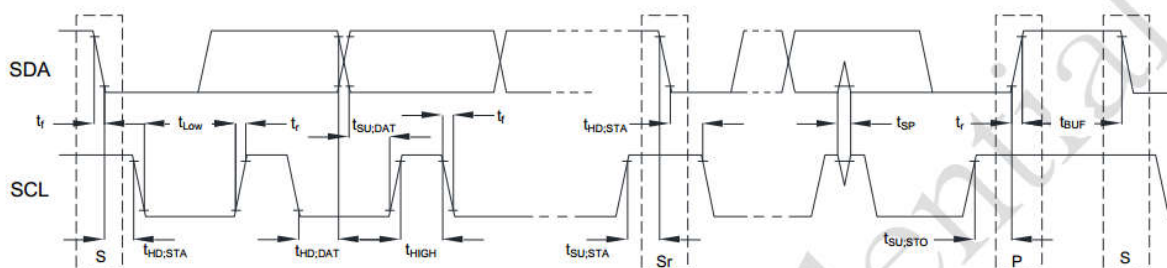
6-1-2 Operating Conditions

(T_a=25°C)

Item	Symbol	Min	Typ.	Max	Unit
System power supply voltage	VDD	2.8	3.3	3.6	V
Ambient operating temperature	T _A	-40		85	°C
Junction Temperature	T _J			125	°C

6-1-3 Timing Characteristics

I²C interface



Symbol	Parameter	100KHz			400KHz		
		Min	Max	Unit	Min	Max	Unit
f _{SCL}	SCL clock frequency	0	100	kHz	0	400	KHz
t _{HD,STA}	Hold time (repeated) START condition. After this period, the first clock pulse is generated	4.0	—	μs	0.6	—	μs
t _{LOW}	LOW period of the SCL clock	4.7	—	μs	1.3	—	μs
t _{HIGH}	HIGH period of the SCL clock	4.0	—	μs	0.6	—	μs
t _{SU,STA}	Set-up time for a repeated START condition	4.7	—	μs	0.6	—	μs
t _{HD,DAT}	Data hold time	0	3.45	μs	0	0.9	μs
t _{SU,DAT}	Data set-up time	250	—	ns	100	—	ns
t _r	Rise time of both SDA and SCL signals	—	1000	ns	—	300	ns
t _f	Fall time of both SDA and SCL signals	—	300	ns	—	300	ns
t _{SU,STO}	Set-up time for STOP condition	4.0	—	μs	0.6	—	μs
t _{BUF}	Bus free time between a STOP and START condition	4.7	—	μs	1.3	—	μs

6-2 TFT Electrical Characteristics_

6-2-1 Absolute Maximum Ratings

TFT IC HX8264D+HX8664B

(Ta=25°C)

Item	Symbol	Min.	Type	Max.	Unit	Remark
Power Voltage	VDD	-0.5	-	+3.96	V	Note1 Note2
Operating Temperature	TOPR	-20	-	+70	°C	Note1 Note2
Storage Temperature	TSTR	-30	-	+80	°C	Note1 Note2

Note 1: The driver IC may be permanently damaged if it is used under the condition exceeding the above absolute maximum values. It is also recommended to use the driver IC within the limit of its electric characteristics during normal operation. Exceeding the conditions may lead to malfunction of it and affect its credibility.

Note 2: The voltage from GND.

6-2-2 Electrical Characteristics

TFT IC HX8264D+HX8664B

(Ta=25°C)

Item	Symbol	Rating			Unit	Remark
		Min	Typ	Max		
Power Voltage Logic	VDD	3.0	3.3	3.6	V	Note 1
Input voltage L level	VIL	GND	-	0.3*VDD	V	VDD=3.0 ~3.6V
Input voltage H level	VIH	0.7* VDD	-	VDD	V	
LCD Drive Power current	ILCD	-	63	94.5	mA	VDD= 3.3V

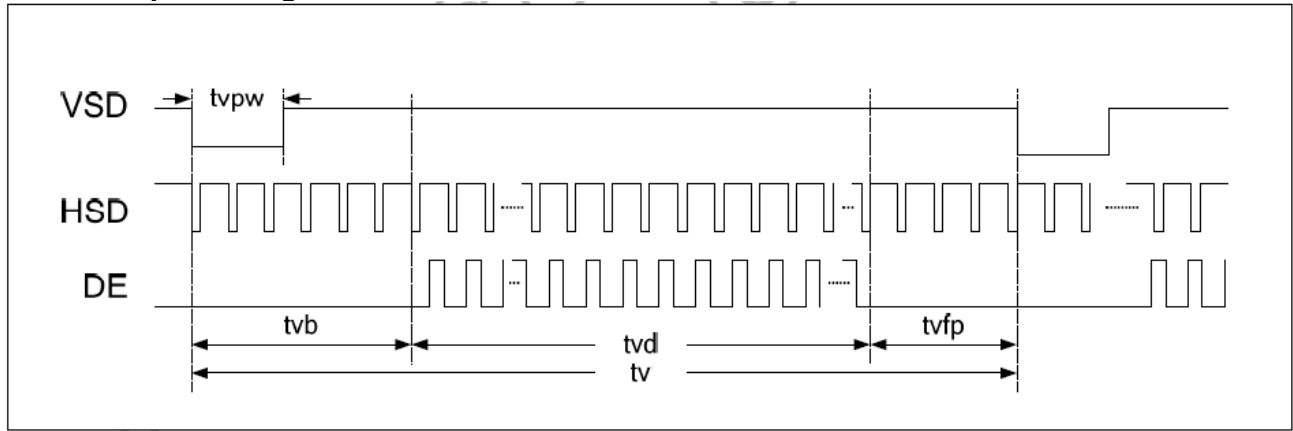
Note1:

Vcom must be adjusted to optimize display quality: Cross-talk, Contrast Ratio and etc.

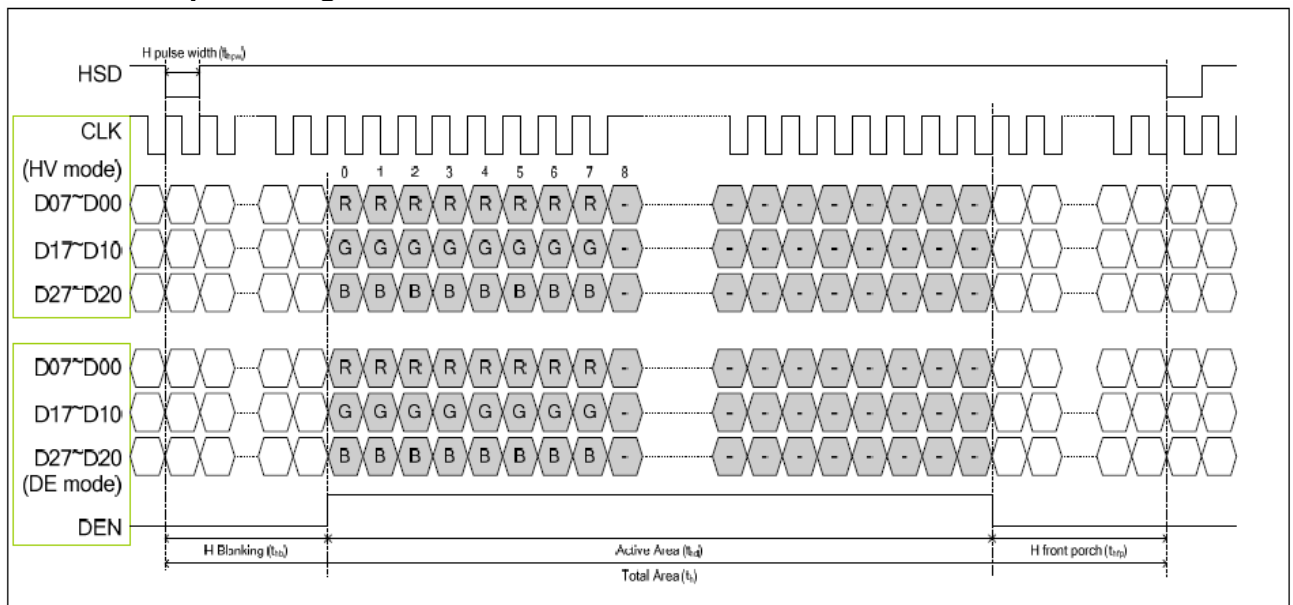
6-2-3 Timing Characteristics

6-2-3-1 TFT IC HX8264D+HX8664B Data Input Format

Vertical input timing



Horizontal input timing



6-2-3-2 TFT IC HX8264D+HX8664B Timing Conditions

Resolution : 800x480

● Horizontal timing

Parameter	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
Horizontal Display Area	thd	800			DCLK
DCLK frequency	fclk	-	30	50	MHz
One Horizontal Line	th	889	928	1143	DCLK
HS pulse width	thpw	1	48	255	DCLK
HS Back Porch (Blanking)	thb	88			DCLK
HS Front Porch	thfp	1	40	255	DCLK
DE mode Blanking	th-thd	85	128	512	DCLK

● Vertical timing

Parameter	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
Vertical Display Area	tvd	480			T _H
VS period time	tv	513	525	767	T _H
VS pulse width	tvpw	3	3	255	T _H
VS Back Porch (Blanking)	tvb	32			T _H
VS Front Porch	tvfp	1	13	255	T _H
DE mode Blanking	tv-tvd	4	45	255	T _H

7. Optical Characteristics:

Item	Symbol	Conditions	Specifications			Unit	Note
			Min	Typ	Max		
Transmittance	T(%)	—	4.0	4.3	-	%	-
Contrast Ratio	CR	$\Theta=0$ Normal Viewing angle	350	500	-		(1) (2)
Response time	TR+TF	—	-	25	-	ms	(1) (3)
Viewing angle	Hor.	Θ_{x+}	-	65	-	deg.	(1)
		Θ_{x-}	-	65	-		
	Ver.	Θ_{y+}	-	50	-		
		Θ_{y-}	-	60	-		

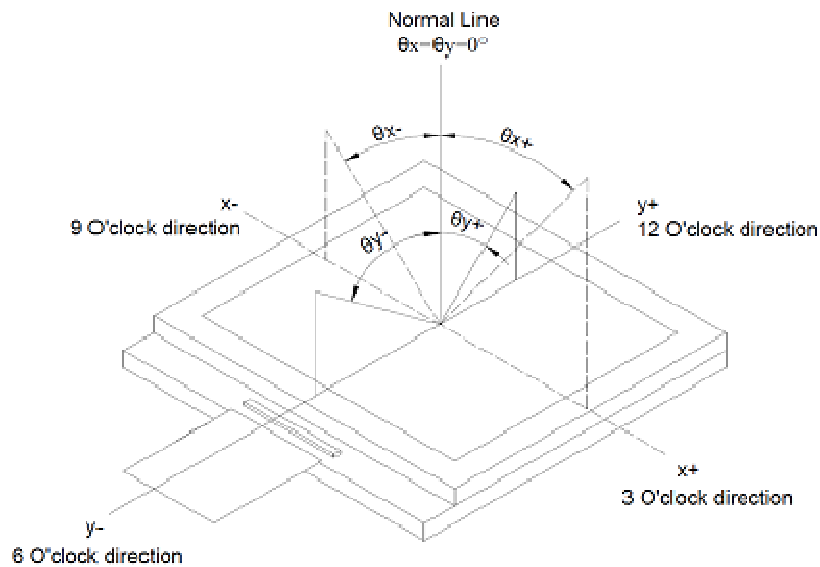
Measuring Condition

1. Measuring surrounding: dark room
2. Ambient temperature: $25 \pm 2^\circ\text{C}$
3. 30 min. Warm-up time.

Color of CIE Coordinate:

Item		Symbol	Condition	Min.	Typ.	Max.
Chromaticity Coordinates (Transmissive)	Red	x	$\theta = \phi = 0^\circ$ LED Backlight	0.5408	0.5908	0.6408
		y		0.2655	0.3155	0.3655
	Green	x		0.2950	0.3450	0.3950
		y		0.4760	0.5260	0.5760
	Blue	x		0.0967	0.1467	0.1967
		y		0.0399	0.0899	0.1399
	White	x		0.2339	0.2839	0.3339
		y		0.2598	0.3098	0.3598

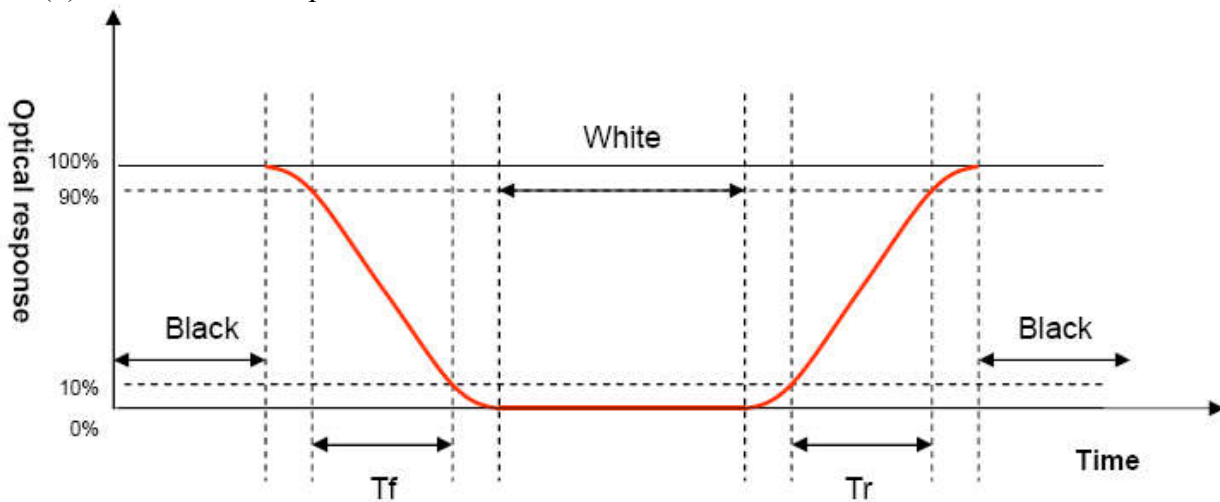
Note (1) Definition of Viewing Angle :



Note (2) Definition of Contrast Ratio(CR) :
measured at the center point of panel

$$\text{Contrast ratio (CR)} = \frac{\text{Photo detector output when LCD is at "White" state}}{\text{Photo detector output when LCD is at "Black" state}}$$

Note (3) Definition of Response Time : Sum of TR and TF



8. Interface Pin Assignment:**8-1 TP FPC Interface**

No.	Symbol	I/O	Function
1	VDD	I/O	Power Voltage for digital circuit
2	RST	I	Active low external reset
3	INT	O	Indicate coordinate data ready
4	SCL	I/O	I ² C Serial Clock
5	SDA	I/O	I ² C Serial Data
6	GND	P	Ground

8-2 TFT FPC Interface

PIN NO.	Symbol	I/O	Description
1	K	P	Power for LED backlight cathode
2	A	P	Power for LED backlight anode
3	GND	P	Power ground
4	VDD	P	Power voltage
5~12	R0~R7	I	Red data
13~20	G0~G7	I	Green data
21~28	B0~B7	I	Blue data
29	GND	P	Power ground
30	DCLK (CLK)	I	Pixel clock
31	DISP	I	Display on/off , normally pulled high
32	HSYNC (HSD)	I	Horizontal sync signal If not used, fix this pin at VDD
33	VSYSN (VSD)	I	Vertical sync signal If not used, fix this pin at VDD
34	DEN (DE)	I	Data enable (active High)
35	NC	-	No connect
36	GND	P	Power ground
37	NC	-	No connect
38	NC	-	No connect
39	NC	-	No connect
40	NC	-	No connect

9. Backlight:

1. Standard Lamp Styles (Edge Lighting Type):

The LED chips are distributed over the edge light area of the illumination unit, which gives the less power consumption:

2. The Main Advantages of the LED Backlight are as following:

The brightness of the backlight can simply be adjusted.

By a resistor or a potentiometer.

3. Data About LED Backlight:

(Ta=25°C)

PARAMETER	Sym.	Min.	Typ.	Max.	Unit	Test Condition	Note
Supply Voltage	V	16.2	18.6	21.0	V	If=40mA	
Luminous Intensity for LCM	IV	250	300	-	Cd/m ²	If=40mA	2
Uniformity for LCM	-	70	-	-	%		3
Life Time	-	20000	-	-	Hr.		4
Color	White						

NOTE:

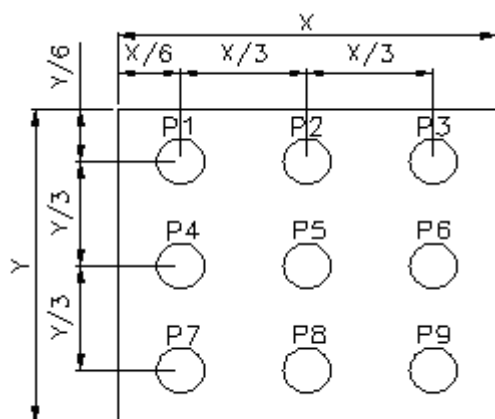
1. Backlight Only

2. Average Luminous Intensity of P1-P9

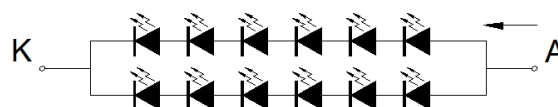
3. Uniformity = Min/Max * 100%

4. LED life time defined as follows: The final brightness is at 50% of original brightness

Internal Circuit Diagram



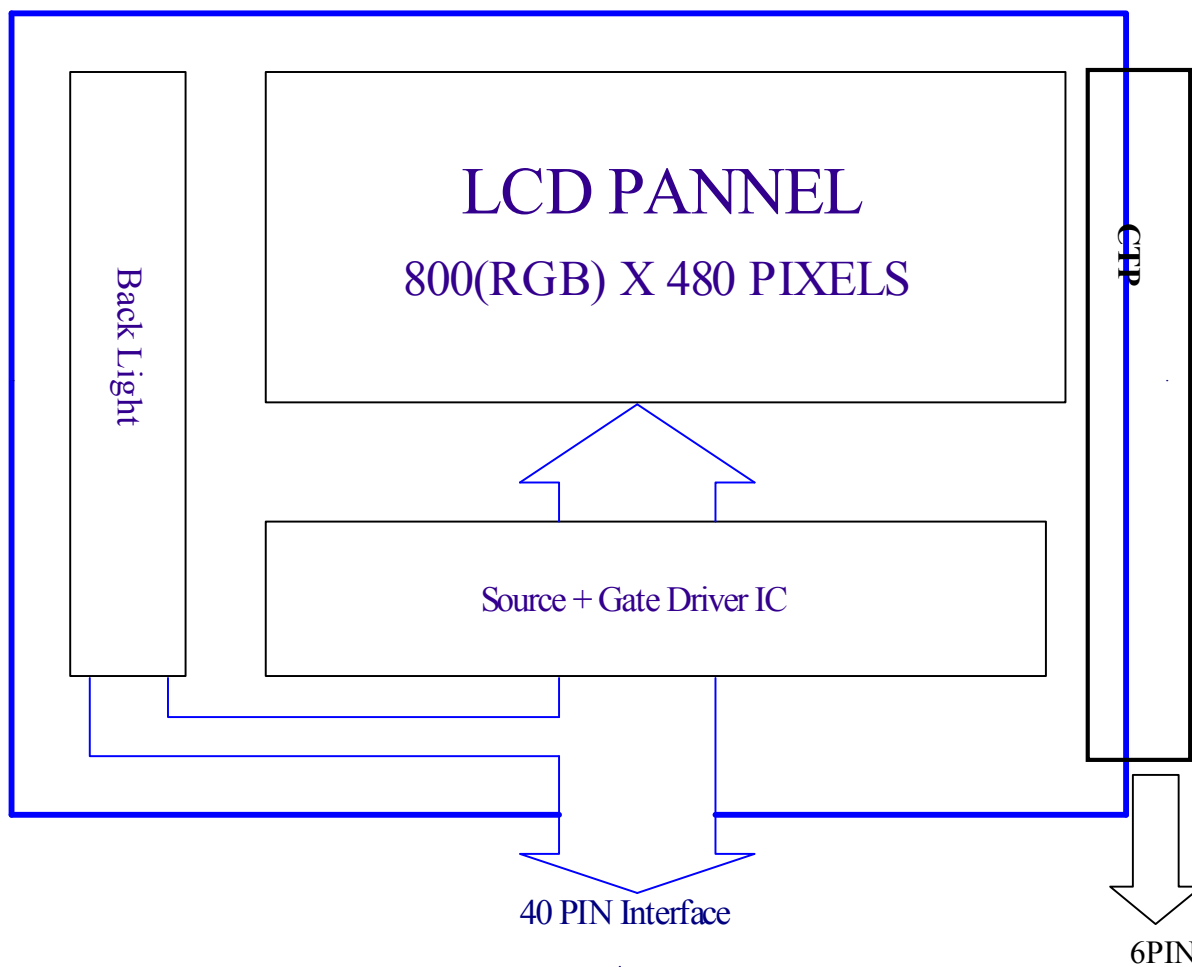
CIRCUIT DIAGRAM
B/L Electrical Circuit



(Effective spatial Distribution)

Using aperture of 1°, distance 50cm.

10. Block diagram



11. Standard Specification for Reliability:

11-1. Standard Specifications for Reliability of (LCD+CTP) Module

No	Item	Description
01	High temperature operation	The sample should be allowed to stand at 70°C for 120 hours under driving condition and then returning it to normal temperature condition, and allowing it stand for 2 hours.
02	Low temperature operation	The sample should be allowed to stand at -20°C for 120 hours under driving condition and then returning it to normal temperature condition, and allowing it stand for 2 hours.
03	High temperature storage	The sample should be allowed to stand at 80°C for 240 hours under no-load condition, and then returning it to normal temperature condition, and allowing it stand for 2 hours.
04	Low temperature storage	The sample should be allowed to stand at -30°C for 240 hours under no-load condition, then returning it to normal temperature condition, and allowing it stand for 2 hours.
05	Moisture storage	The sample should be allowed to stand at 60°C, 90%RH MAX for 240 hours under no-load condition, then taking it out and drying it at normal temperature for 2 hours.
06	Thermal shock storage	The sample should be allowed to stand the following 10 cycles : -30°C for 30 minutes → normal temperature for 5 minutes → +80°C for 30 minutes → normal temperature for 5 minutes, as one cycle.
07	Packing vibration	Frequency range : 10Hz ~ 55Hz Amplitude of vibration : 1.5mm Sweep time: 12 min X,Y,Z 2 hours for each direction.
08	Packing drop test	According to ISTA 1A 2001.

*Sample size for each test item is 3~5pcs

11 - 2. Testing Conditions and Inspection Criteria

For the final test the testing sample must be stored at room temperature for 24 hours, after the tests listed in Table 11.2, Standard specifications for Reliability have been executed in order to ensure stability.

No	Item	Test Model	In section Criteria
01	Current Consumption	Refer To Specification	The current consumption should conform to the product specification.
02	Contrast	Refer To Specification	After the tests have been executed, the contrast must be larger than half of its initial value prior to the tests.
03	Appearance	Visual inspection	Defect free.

11-3. MTBF

MTBF	Functions, performance, appearance, etc. shall be free from remarkable deterioration within 50,000 hours under ordinary operating and storage conditions room temperature ($25\pm 5^{\circ}\text{C}$), normal humidity ($50\pm 10\%$ RH), and in area not exposed to direct sun light.
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12. Specification of Quality Assurance:

12-1. Purpose

This standard for Quality Assurance should affirm the quality of LCD module products to supply to purchaser by YEEBO CORPORATION (Supplier).

12-2. Standard for Quality Test

a. Inspection:

Before delivering, the supplier should take the following tests, and affirm the quality of product.

b. Electro-Optical Characteristics:

According to the individual specification to test the product.

c. Test of Appearance Characteristics:

According to the individual specification to test the product.

d. Test of Reliability Characteristics:

According to the definition of reliability on the specification for testing products.

e. Delivery Test:

Before delivering, the supplier should take the delivery test.

(i) Test method: According to MIL-STD105E. General Inspection Level II take a single time.

(ii) The defects classify of AQL as following:

Major defect: AQL = 0.65%

Minor defect: AQL = 2.5%

Total defects: AQL = 2.5%

12-3. Non- conforming Analysis & Deal With Manners

a. Non- conforming Analysis:

(i) Purchaser should supply the detail data of non- conforming sample and the non- conforming.

(ii) After accepting the detail data from purchaser, the analysis of non- conforming should be finished in two weeks.

(iii) If supplier can not finish analysis on time, must announce purchaser before 3 days.

b. Disposition of non- conforming:

(i) If find any product defect of supplier during assembly time, supplier must change the good product for every defect after recognition.

(ii) Both supplier and customer should analyze the reason and discuss the disposition of non- conforming when the reason of nonconforming is not sure.

12-4. Agreement items

Both sides should discuss together when the following problems happen.

a. There is any problem of standard of quality assurance, and both sides should think that must be modified.

b. There is any argument item which does not record in the standard of quality assurance.

c. Any other special problem.

12-5. Standard of The Product Appearance Test

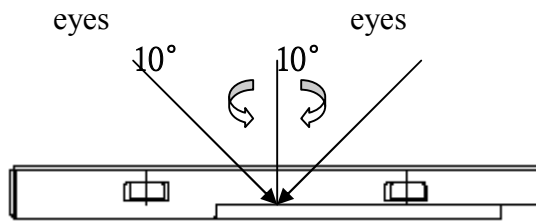
a. Manner of appearance test:

(i) The test must be under $20W \times 2$ or $40W$ fluorescent light, and the distance of view must be at 30 ± 5 cm.

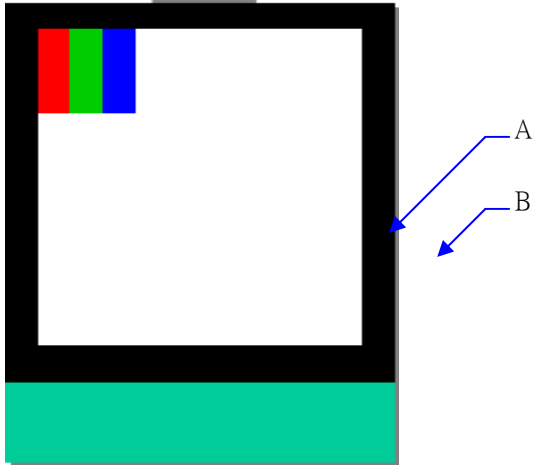
(ii) When test the model of transmissive product must add the reflective plate.

(iii) The test direction is base on around 10° of vertical line.

(iii) Temperature: $25 \pm 5^\circ\text{C}$ Humidity: $60 \pm 10\%\text{RH}$



(iv) Definition of area:

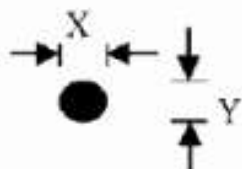
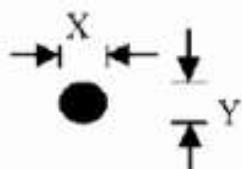
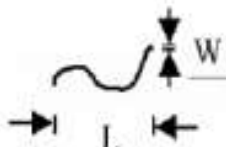



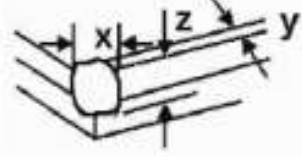
- A. Area: Viewing area.
 B. Area: Out of viewing area.
 (Outside viewing area)

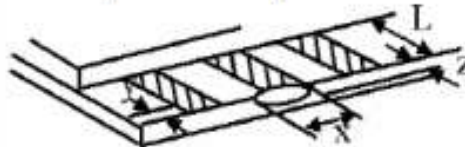
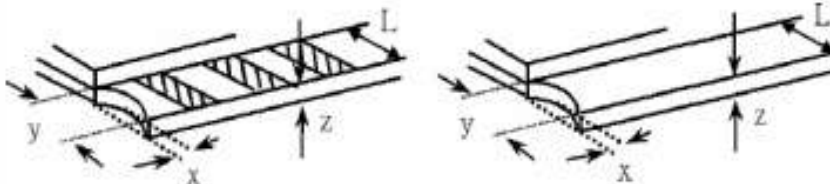
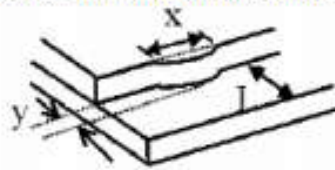
b. Basic principle:

- (i) It will accord to the AQL when the standard can not be described.
 - (ii) The sample of the lowest acceptable quality level must be discussed by both supplier and customer when any dispute happened.
 - (iii) Must add new item on time when it is necessary.
- c. Standard of inspection: (Unit: mm)

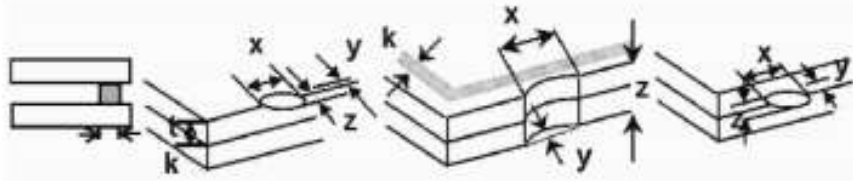
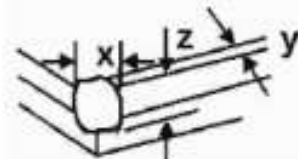
12-6. Inspection specification


NO	Item	Criterion	AQL																							
01	Electrical Testing	1.1 Missing vertical, horizontal segment, segment contrast defect. 1.2 Missing character, dot or icon. 1.3 Display malfunction. 1.4 No function or no display. 1.5 Current consumption exceeds product specifications. 1.6 LCD viewing angle defect. 1.7 Mixed product types. 1.8 Flicker	0.65																							
02	Black or White spots or Bright spots or Color spots on LCD (Display only)	2.1 Dot dimension as below drawing: $\Phi = (X+Y) / 2$ <div></div> <table><tr><th>Size(mm)</th><th>Acceptable Q'ty</th></tr><tr><td>$\Phi \leq 0.20$</td><td>Accept no dense</td></tr><tr><td>$0.20 < \Phi \leq 0.40$</td><td>5</td></tr><tr><td>$0.40 < \Phi$</td><td>0</td></tr></table> 2.2 Not visible through 5% ND filter * Densely spaced: No more than two spots within 3mm.	Size(mm)	Acceptable Q'ty	$\Phi \leq 0.20$	Accept no dense	$0.20 < \Phi \leq 0.40$	5	$0.40 < \Phi$	0	2.5															
Size(mm)	Acceptable Q'ty																									
$\Phi \leq 0.20$	Accept no dense																									
$0.20 < \Phi \leq 0.40$	5																									
$0.40 < \Phi$	0																									
03	LCD and Touch Panel black spots, white spots, contamination (non - display)	3.1 Round type: As following drawing $\Phi = (X+Y) / 2$ <div></div> <table><tr><th>Size(mm)</th><th>Acceptable Q'ty</th></tr><tr><td>$\Phi \leq 0.20$</td><td>Accept no dense</td></tr><tr><td>$0.20 < \Phi \leq 0.40$</td><td>5</td></tr><tr><td>$0.40 < \Phi$</td><td>0</td></tr></table> * Densely spaced: No more than two spots within 3mm. 3.2 Line type: (As following drawing) <div></div> <table><tr><th>Length(mm)</th><th>Width(mm)</th><th>Acceptable Q'ty</th></tr><tr><td>$L \leq 10$</td><td>$W \leq 0.1$</td><td>Accept no dense</td></tr><tr><td>$L \leq 10.0$</td><td>$0.1 < W \leq 0.25$</td><td>4</td></tr><tr><td>$L > 10$</td><td>----</td><td>Rejection</td></tr><tr><td>----</td><td>$0.25 < W$</td><td>Rejection</td></tr></table> * Densely spaced: No more than two lines within 3mm.	Size(mm)	Acceptable Q'ty	$\Phi \leq 0.20$	Accept no dense	$0.20 < \Phi \leq 0.40$	5	$0.40 < \Phi$	0	Length(mm)	Width(mm)	Acceptable Q'ty	$L \leq 10$	$W \leq 0.1$	Accept no dense	$L \leq 10.0$	$0.1 < W \leq 0.25$	4	$L > 10$	----	Rejection	----	$0.25 < W$	Rejection	2.5
Size(mm)	Acceptable Q'ty																									
$\Phi \leq 0.20$	Accept no dense																									
$0.20 < \Phi \leq 0.40$	5																									
$0.40 < \Phi$	0																									
Length(mm)	Width(mm)	Acceptable Q'ty																								
$L \leq 10$	$W \leq 0.1$	Accept no dense																								
$L \leq 10.0$	$0.1 < W \leq 0.25$	4																								
$L > 10$	----	Rejection																								
----	$0.25 < W$	Rejection																								

NO	Item	Criterion	AQL																		
04	Polarizer bubbles	<div><div>If bubbles are visible, judge using black spot specifications, not easy to find, must check in specify direction</div><table><tr><th>Size Φ(mm)</th><th>Acceptable Q'ty</th></tr><tr><td>$\Phi \leq 0.20$</td><td>Accept no dense</td></tr><tr><td>$0.20 < \Phi \leq 0.50$</td><td>4</td></tr><tr><td>$0.50 < \Phi \leq 1.00$</td><td>3</td></tr><tr><td>$1.00 < \Phi$</td><td>0</td></tr><tr><td>Total Q'ty</td><td>4</td></tr></table></div>	Size Φ (mm)	Acceptable Q'ty	$\Phi \leq 0.20$	Accept no dense	$0.20 < \Phi \leq 0.50$	4	$0.50 < \Phi \leq 1.00$	3	$1.00 < \Phi$	0	Total Q'ty	4	2.5						
Size Φ (mm)	Acceptable Q'ty																				
$\Phi \leq 0.20$	Accept no dense																				
$0.20 < \Phi \leq 0.50$	4																				
$0.50 < \Phi \leq 1.00$	3																				
$1.00 < \Phi$	0																				
Total Q'ty	4																				
05	Scratches	Follow NO.3 -2 Line Type.																			
06	Mura	Not visible through 5% ND filter in 50% gray.	2.5																		
07	Chipped glass	<div><div>Symbols: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length 7.1 General glass chip: 7.1.1 Chip on panel surface and crack between panels:</div><div></div><table><tr><th>z: Chip thickness</th><th>y: Chip width</th><th>x: Chip length</th></tr><tr><td>$Z \leq 1/2t$</td><td>Not over viewing area</td><td>$x \leq 1/8a$</td></tr><tr><td>$1/2t < z \leq 2t$</td><td>Not exceed $1/3k$</td><td>$x \leq 1/8a$</td></tr></table><div><div>⊙ Unit: mm</div><div>⊙ If there are 2 or more chips, x is the total length of each chip</div></div><div><div>7.1.2 Corner crack:</div><div></div><table><tr><th>z: Chip thickness</th><th>y: Chip width</th><th>x: Chip length</th></tr><tr><td>$Z \leq 1/2t$</td><td>Not over viewing area</td><td>$x \leq 1/8a$</td></tr><tr><td>$1/2t < z \leq 2t$</td><td>Not exceed $1/3k$</td><td>$x \leq 1/8a$</td></tr></table><div><div>⊙ Unit: mm</div><div>⊙ If there are 2 or more chips, x is the total length of each chip</div></div></div></div>	z: Chip thickness	y: Chip width	x: Chip length	$Z \leq 1/2t$	Not over viewing area	$x \leq 1/8a$	$1/2t < z \leq 2t$	Not exceed $1/3k$	$x \leq 1/8a$	z: Chip thickness	y: Chip width	x: Chip length	$Z \leq 1/2t$	Not over viewing area	$x \leq 1/8a$	$1/2t < z \leq 2t$	Not exceed $1/3k$	$x \leq 1/8a$	2.5
z: Chip thickness	y: Chip width	x: Chip length																			
$Z \leq 1/2t$	Not over viewing area	$x \leq 1/8a$																			
$1/2t < z \leq 2t$	Not exceed $1/3k$	$x \leq 1/8a$																			
z: Chip thickness	y: Chip width	x: Chip length																			
$Z \leq 1/2t$	Not over viewing area	$x \leq 1/8a$																			
$1/2t < z \leq 2t$	Not exceed $1/3k$	$x \leq 1/8a$																			

NO	Item	Criterion	AQL																
08	Glass crack	<p>Symbols: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length</p> <p>8.1 Protrusion over terminal: 8.1.1 Chip on electrode pad:</p>  <table><tr><td>y: Chip width</td><td>x: Chip length</td><td>z: Chip thickness</td></tr><tr><td>$y \leq 0.5\text{mm}$</td><td>$x \leq 1/8a$</td><td>$0 < z \leq t$</td></tr></table> <p>8.1.2 Non-conductive portion:</p>  <table><tr><td>y: Chip width</td><td>x: Chip length</td><td>z: Chip thickness</td></tr><tr><td>$y \leq L$</td><td>$x \leq 1/8a$</td><td>$0 < z \leq t$</td></tr></table> <p>⊙ If there chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications. ⊙ If the product will be heat sealed by the customer, the alignment mark must not be damaged.</p> <p>8.1.3 Substrate protuberance and internal crack</p>  <table><tr><td>y: width</td><td>x: length</td></tr><tr><td>$y \leq 1/3L$</td><td>$X \leq a$</td></tr></table>	y: Chip width	x: Chip length	z: Chip thickness	$y \leq 0.5\text{mm}$	$x \leq 1/8a$	$0 < z \leq t$	y: Chip width	x: Chip length	z: Chip thickness	$y \leq L$	$x \leq 1/8a$	$0 < z \leq t$	y: width	x: length	$y \leq 1/3L$	$X \leq a$	2.5
y: Chip width	x: Chip length	z: Chip thickness																	
$y \leq 0.5\text{mm}$	$x \leq 1/8a$	$0 < z \leq t$																	
y: Chip width	x: Chip length	z: Chip thickness																	
$y \leq L$	$x \leq 1/8a$	$0 < z \leq t$																	
y: width	x: length																		
$y \leq 1/3L$	$X \leq a$																		

NO	Item	Criterion	AQL
09	Cracked glass	The LCD with extensive crack is not acceptable.	2.5
10	Backlight elements	10.1 Illumination source flickers when lit. 10.2 Spots or scratches that appear when lit must be judged. Using LCD spot, lines and contamination standards. 10.3 Backlight doesn't light or color is wrong.	2.5 2.5 0.65
11	Bezel	Bezel must comply with product specifications.	2.5
12	PCB, COB	12.1 COB seal may not have pinholes larger than 0.2mm or contamination. 12.2 COB seal surface may not have pinholes through to the IC. 12.3 The height of the COB should not exceed the height indicated in the assembly diagram. 12.4 There may not be more than 2mm of sealant outside the seal area on PCB. And there should be no more than three places. 12.5 Parts on PCB must be the same as on the production characteristic chart, There should be no wrong parts, missing parts or excess parts. 12.6 The jumper on the PCB should conform to the product characteristic chart.	2.5 2.5 2.5 2.5 0.65 0.65
13	FPC	13.1 FPC terminal damage \leq 1/2 FPC terminal width and can not affect the function , we judge accept. 13.2 FPC alignment hole damage \leq 1/2 alignment area and can not affect the function , we judge accept.	2.5 2.5
14	Soldering	14.1 No cold solder joints, missing solder connections, oxidation or icicle. 14.2 No short circuits in components on PCB or FPC.	2.5 0.65

NO	Item	Criterion	AQL												
15	Touch Panel Chipped glass	<p>Symbols: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Touch Panel Total thickness a: LCD side length L: Electrode pad length</p> <p>15.1 General glass chip: 15.1.1 Chip on panel surface and crack between panels:</p>  <table><tr><td>z: Chip thickness</td><td>y: Chip width</td><td>x: Chip length</td></tr><tr><td>$Z \leq t$</td><td>$\leq 1/2 k$ and not over viewing area</td><td>$x \leq 1/8a$</td></tr></table> <p>⊙ Unit: mm ⊙ If there are 2 or more chips, x is the total length of each chip</p> <p>15.1.2 Corner crack:</p>  <table><tr><td>z: Chip thickness</td><td>y: Chip width</td><td>x: Chip length</td></tr><tr><td>$z \leq t$</td><td>$\leq 1/2 k$ and not over viewing area</td><td>$x \leq 1/8a$</td></tr></table> <p>⊙ Unit: mm ⊙ If there are 2 or more chips, x is the total length of each chip</p>	z: Chip thickness	y: Chip width	x: Chip length	$Z \leq t$	$\leq 1/2 k$ and not over viewing area	$x \leq 1/8a$	z: Chip thickness	y: Chip width	x: Chip length	$z \leq t$	$\leq 1/2 k$ and not over viewing area	$x \leq 1/8a$	2.5
z: Chip thickness	y: Chip width	x: Chip length													
$Z \leq t$	$\leq 1/2 k$ and not over viewing area	$x \leq 1/8a$													
z: Chip thickness	y: Chip width	x: Chip length													
$z \leq t$	$\leq 1/2 k$ and not over viewing area	$x \leq 1/8a$													

NO	Item	Criterion		AQL
16	Touch Panel(Fish eye)	SIZE(mm)	Acceptable Q'ty	2.5
		$L \leq 0.7$	Accept no dense	
		$L > 0.7\text{mm}$	0	
				
17	Touch Panel Newton ring	Newton ring dimension $\leq 1/2$ touch panel area and not affect font and line distortion($\leq 2.5\%$) , it is acceptable.		2.5
18	Touch Panel Linearity	Less than 2.5% is acceptable.		2.5
19	LCD Ripple	Touch the touch panel , can not see the LCD ripple. Pen: R 1.0mm silicon rubber. Operation Force: 80g		2.5
20	General appearance	20.1 Pin type must match type in specification sheet.		0.65
		20.2 LCD pin loose or missing pins.		0.65
		20.3 Product packaging must the same as specified on packaging specification sheet.		0.65
		20.4 Product dimension and structure must conform to product specification sheet.		0.65



13. Handling Precaution:

13.1 Warranty

This product has been manufactured to specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we will not take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

1. We cannot accept responsibility for any defect arise after additional process of the product (including disassembly and reassembly), after product delivery.
2. We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.
3. We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.
4. We cannot accept responsibility for industrial property, which may arise through the use of your product, with exception to those issues relating directly to the structure or method of manufacturing of our product 3months from YEEBO production.
5. The liability of YB is limited to repair or replacement on the terms set forth below. YB will not be responsible for any subsequent or consequential events or injury or damage to any personnel or user including third party personnel and/or user. Unless otherwise agreed in writing between YB and the customer, YB will only replace or repair any of its CTP which is found defective electrically or visually when inspected in accordance with YB GENERAL CTP INSPECTION STANDARD.

13.2. Precautions in Use of CTP Module

13.2-1. Handling of CTP Module

13.2-1-1 Please operate the capacitive touch panel by touch the panel surface with finger or electric pen

13.2-1-2 Store the products at the temperature and humidity mentioned in the specification in a good package do not expose the products under direct sunlight.

13.2-1-3 Do not hit the capacitive touch panel in strong force , or drop it down, it is made of glass and friable.

13.2-1-4 Put on finger coats , gloves or mask to protect the products from fingerprint of stain. Do not upload/unload the touch panel by holding the FPC cable. Do not bend the FPC cableoften or pull it hard when installing, as FPC cable is soft and connected to touch panel body.

13.2-1-5 Pay attention to the prevention from high voltage and static electricity.

13.2-2 Storage

13.2-2-1 Store in ambient temperature of $25\pm 5^{\circ}\text{C}$, and relative humidity of $50\pm 10\%\text{RH}$. Do not expose to sunlight or fluorescent light.

13.2-2-2 Storage in a clean environment, free from dust, active gas, and solvent.

13.2-2-3 Store in anti-static electricity container.

13.2-2-4 Store without any physical load.

13.2-2-5 Appearance,3months;Function,1year;within the validity, failed CTP can be replaced 1 to 1

13.3 Guarantee

Our products meet requirements of the environment.YEEBO ROHS requirement is based on European Union Directive 2011/65/EU (ROHS) Requirements and Update.